

TABLE OF CONTENTS

1. Purpose	2
2. Tools & Supplies	2
3. Procedure: Tente Wheel Replacement	2
3.1. Step 1	2
3.2. Step 2	3
3.3. Step 3	3
3.4. Step 4	4
3.5. Step 5	4
3.6. Step 6	5
3.7. Step 7	5

1. PURPOSE

This document describes the process required to replace a wheel on Nova Cart.

2. TOOLS & SUPPLIES

Flat blade screwdriver

Rubber mallet



3. PROCEDURE: TENITE WHEEL REPLACEMENT

3.1. STEP 1

Place base with the wheels facing up on shop table.



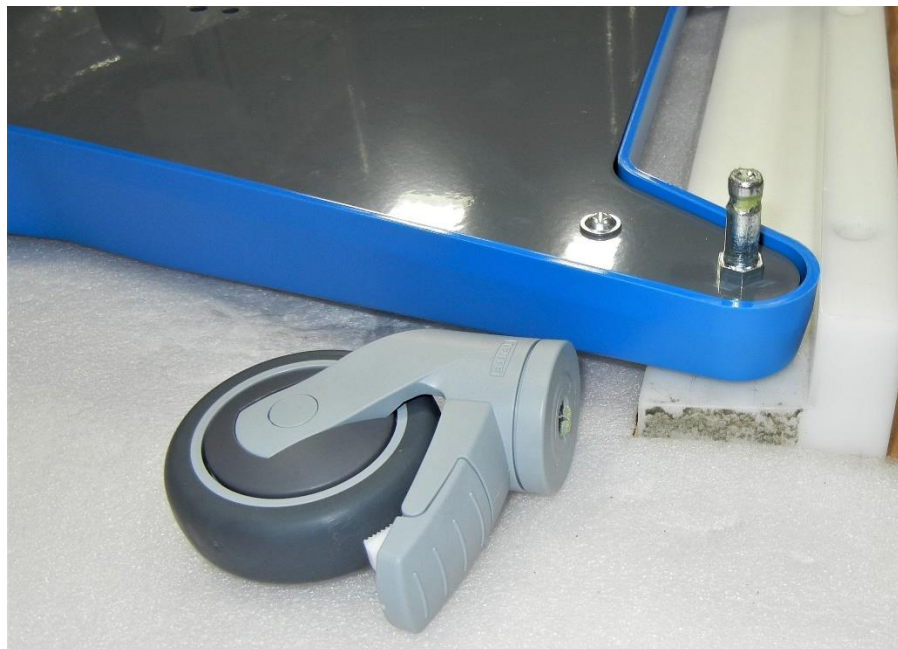
3.2. STEP 2

Insert screwdriver blade under the wheel enclosure and push the wheel up until becomes loose.



3.3. STEP 3

Remove wheel from of the stem.



3.4. STEP 4

Place replacement wheel over the stem.



3.5. STEP 5

Hit the wheel with the Rubber mallet to lock onto the stem



3.6. STEP 6

Verify that the wheel is rotating freely 360 degrees and does not come loose from the stem.



3.7. STEP 7

Place the replaced wheel in a box and continue to the next wheel until all wheels have been replaced.

End of Procedure